



CES 3240 11

For proper adhesion, these steps need to be followed.

1. Completely remove the old adhesive from the old part that may have been left on the fender.
2. Thoroughly clean fender surface with 50/50 IPA.
3. Make sure fender is above 65F, this can be achieved using a heat gun, blow drier and warming the metal slightly.
4. Make sure to position the new part correctly before pressing the tape on the fender. It is best to get the part in position before removing liner, then remove the liner and adhere it to the fender.
5. **CRITICAL:** make sure to fully wet out the tape by applying firm pressure on all areas of the part that have tape on it.