



## CES 3240 11

**For proper installation, these steps should be followed. Please read instructions entirely before beginning.**

1. Glass needs to be installed correctly, centered in the opening, optimum decking height. This is critical for proper cowl placement.
2. Completely remove any residual adhesive from the vehicle body which may have been left behind following removal of the original cowl. If using adhesive remover follow manufacturers PPE instructions.
3. Thoroughly clean fender surface with a cleaner such as 50/50 distilled water/IPA, Sika 208, Spraway 285, etc.
4. Make sure fender body metal is above 65F, this can be achieved using a heat gun, blow drier and warming the metal slightly, taking care not to damage any painted surfaces or deform (melt) any plastics. This is an extremely important step to ensure satisfactory bonding of the double-sided tape.
5. Start the removal of the liner, just enough to be able to grab it later:



6. Next position the bottom tab into the cowl, pushing the cowl end down (towards the engine bay) to fully engage the bottom tab.



7. Make sure the lower side tab is hooked under the fender edge.



8. While pushing the cowl end down (towards the engine bay) line up the vertical tab with the slot in the cowl (before pushing down on the cowl end). You may need to use your finger to help line the tab with the slot. Then push down and lock the tab in the slot (there is an audible click).



9. Then line up the vertical leg, by pressing the tab **under** the fender edge. You may need to press downward towards the windshield and pull back towards the fender in one motion. Once in position, remove the rest of the liner and **FIRMLY** press the taped surface onto the fender. Refer to Step #4 at this point. For best adhesion, the tape needs to be fully wetted out (full contact with the vehicle body). Note this is pressure sensitive tape –

significant and prolonged pressure (20 seconds approx.) will help to ensure a good bond. In cold weather it may be necessary to warm the adhesive strip as well.



10. Once the tape is adhered to the fender it should not be removed/reused. This is a one-time use product.