

Complete Vent Window Assembly Installation Instructions

- 1. It is highly recommended that you tape off your door along the areas where the vent frame could come in contact with the door during removal and installation.
- 2. Remove the old vent, please watch our video if you need guidance on this step.
- 3. Insert vent window into the door, once loose in the door, spray the seal with a foaming glass cleaner. This will make it easier to get the vent frame to seat into the door completely. NOTE seals are tucked into the door.
- 4. Once the frame is fully in the door, take the screw with the washer on it, and insert it into the top hole. Do not fully tighten it at this point, just snug it up to hold the vent upward.



5. Install the bolt(s) on the bottom of the frame in the door; again, do not fully tighten them.



6. Install the glass run back into the door, and if you have a 2-piece glass run (1973-80 Models) you need to put the piece into the division bar as well.

- 7. Move the window to the fully closed position (up completely). This will help hold the vent steady for the next step and ensure that the vent is fully installed into the door. If the glass does not go up check the glass run to make sure it is installed correctly, also check to make sure the vent is completely installed as well.
- 8. Use the supplied drill bit to drill out the A-pillar hole(s). Making sure you are centered in the screw hole when drilling. If you are concerned about the metal shavings from drilling you can vacuum them out before installing the screw or make the hole location with a hole punch and remove the complete assembly to drill the hole, then reinstall the complete assembly back into the door.



9. Next you can install the A-pillar cone washer and screws. Fully tighten them at this point.



- 10. Go back and fully tighten the upper screw and the lower bolt(s).
- 11. Now your vent is completely installed.