



## **JEEP "YJ" WRANGLER 1987-1995**

**PART NO. WKT DQ7280-81**

**REPLACEMENT MOLDING KIT**

**FOR HARDTOP REAR QUARTER WINDOW (Includes: Replacement Molding, Clip, and Installation Instructions. 2 required per vehicle)**

### **STEP-BY-STEP INSTRUCTIONS**

***ELIMINATE GAPS WHERE YOUR ORIGINAL MOLDING HAS SHRUNK AND CAUSED THE CLIP TO FALL OFF!***

***REPLACE WITHOUT REMOVING THE GLASS!***

#### **Step 1.**

Remove old molding by grabbing the end and pulling out by hand. Molding should rip away from existing adhesive. Molding should tear away from existing adhesive. If molding tears or pieces remain in channel carefully trim them out with a utility knife. Be careful not to scratch paint or nick the edge of the glass and wear proper gloves and safety glasses for protection.

#### **Step 2.**

Prepare channel to accept new molding. Trim away just enough of the old adhesive and molding particles so that the new molding and adhesive will fit all the way into the channel.

#### **Step 3.**

Clean the channel of any dirt and debris. If you have accidentally scratched the channel it will be important to prime the damaged surfaces with "Pinch-Weld Primer" to prevent rust. You should be able to find this primer at your local auto parts store.

#### **Step 4.**

Prepare your new molding to be installed. Uncoil the molding and work out all the kinks and wrinkles. You can remove dimples and wrinkles in molding by warming up the molding with a hair dryer or heat gun. Once the molding has been straightened you are ready for a dry fit. Note: Uncoil the molding several days prior to installation to allow it time to relax.

#### **Step 5.**

To dry fit the molding you will press it into the channel without the presence of adhesive. Be careful not to stretch the molding during this process or it will likely shrink again. Starting at the bottom middle, press the molding into the channel. Once you have worked your way back around to your starting point you are going to cut off the excess molding leaving a 1/2" gap between the two ends. Once you have done so remove the molding. (You may need to temporarily tape the molding to the hardtop in the corners. Use "Blue 3-M Tape" to avoid pulling paint.)

#### **Step 6.**

You are now ready to install your new molding permanently using urethane adhesive. Your local auto parts store should stock this adhesive in either Essex or 3-M brands. Wear nitrile gloves and a smock or old clothes to avoid getting urethane on your hands/ clothing. Have 3M adhesive cleaner and rags or heavy duty paper towels close at hand for clean up. Apply urethane adhesive into the channel all the way around the edge of the glass to ensure 100% contact with the new molding. Note: Do not FILL channel with adhesive as that will cause excessive clean up. Once you have applied the adhesive, press the molding into the channel starting in the bottom middle and working your way around the glass. Join the two ends by sliding them into opposite ends of the joint clip.

#### **Step 7.**

Clean up any excessive adhesive on the hardtop immediately. You will need to tape the new molding down in the corners and any other areas where it does not seat flush against the hardtop. Once the adhesive is "cured" you can remove the tape. It is important to use the "BLUE 3-M Tape" found in your local auto parts store or home improvement center. It is a popular product amongst glass installers because it will stick to the surface without leaving a residue or pulling your paint. (See the instructions on your adhesive for proper cure times and additional surface preparations.)

**Thank you for purchasing our product. We hope that you are satisfied with your installation.**

**If you need technical assistance please email [sales@prp.com](mailto:sales@prp.com).**

#### **REQUIRED TOOLS:**

Utility knife (With new blade)  
Blue 3-M Painters Tape  
Urethane Adhesive  
Pinch-Weld Primer  
Heat Gun or Hair Dryer

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